

GOLD SERIES

7-Ply Architectural Flush Doors

MCMP

Mohawk Commercial Colonist Particle Core Door

MCMP20

Mohawk Commercial Colonist Particle Core 20-Minute Door

QUALITY ASSURANCES: All Particle Core Molded doors meet or exceed the latest edition of W.D.M.A. I.S. 1A-97 and AWI 1300 Quality Standards and are labeled under Warnock Hersey International.

APPLICATIONS: Used in high-traffic areas where solid core doors are required. This product lends flexibility to interior design options, and gives you 6-panel stile and rail design at a fraction of the actual cost. Suitable for most commercial hardware including mortise locks.

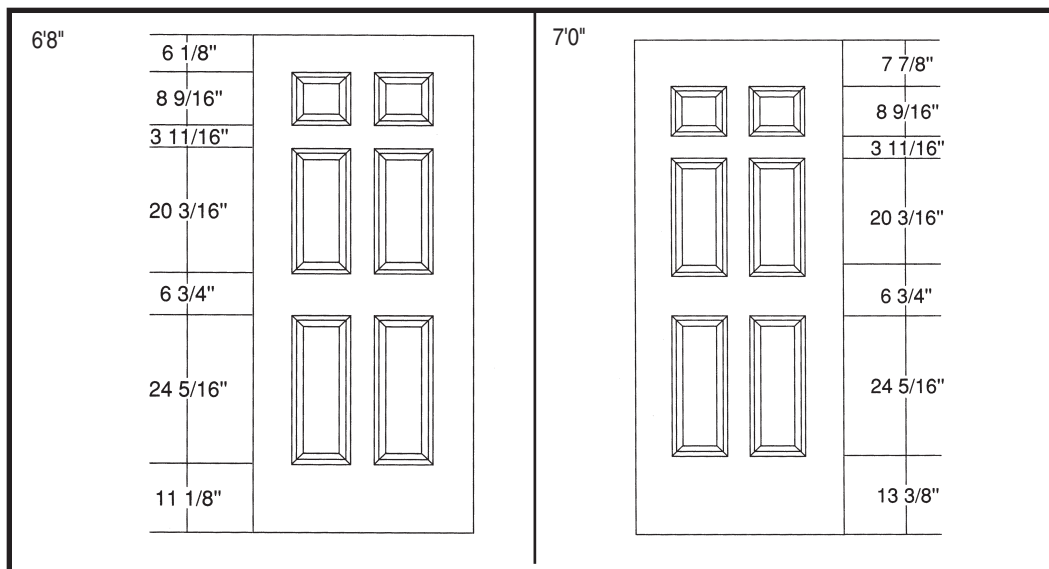
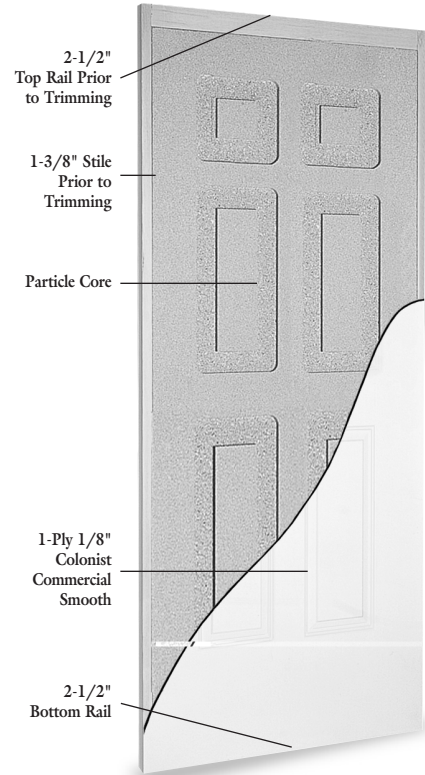
THICKNESS: Non-rated 1-3/8, or 1-3/4". 20-Minute 1-3/4".

SIZES ARE LIMITED TO THE FOLLOWING:

OPENING WIDTH	2'6"	2'8"	3'0"	3'6"
6'8"	Yes	Yes	Yes	Yes
7'0"	Yes	Yes	Yes	Yes

DOOR FACING DIMENSIONS:

Door Size	Panel Width	Center Stile	Outer Style
2'6"	7.563"	3.875"	5.25"
2'8"	7.563"	3.875"	6.25"
3'0"	9.563"	3.875"	6.25"
3'6"	12.963"	3.875"	6.25"

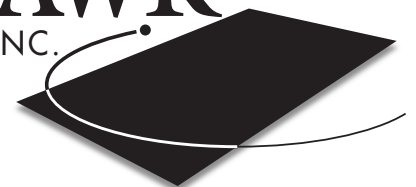


*All dimensions prior to factory trimming.

*Finished dimensions of the outer stiles and rails may vary due to factory trimming process.



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7-Ply Specifications

CONSTRUCTION: Typical 3-ply commercial-grade construction. State-of-the-art PVA technology is utilized.

FACES: Colonist Commercial Smooth—smooth surface. Imitates the charm and appeal of 6-panel wood doors. These doors give the look of an expensive solid wood panel door at a significant savings without panel cracking or joint separation, which ensures further savings by virtue of its durability. Molded door facing is die-formed from a single sheet of hardboard with careful control during the manufacturing process, which ensures consistent quality. Modules ruptures 5,000 lbs. per square inch. **Not available with embossed surface.**

CORE: 1-LD-2 Particle core provides full support for cut-outs at light and louver openings, excellent bonding capabilities. SCL core available for increased screw-holding properties (consult factory for pricing and availability).

STILES: 1-3/8" softwood stiles are standard, Douglas Fir or similar hardwood species by request. Specific gravity of Douglas Fir .41 approximate screw-holding 495 lbs. Special framing—any width stile to your specifications by special request. All dimensions prior to factory trimming and prefitting.

RAILS: 1-3/4" fiber rail on non-rated doors and 2-1/2" softwood rails on rated doors. Maximum 5" top rail and 10" bottom rail by special request. All dimensions prior to factory trimming and prefitting.

ADHESIVE: Polyvinyl Acetate (PVA) Type II is standard. Type II is a water-resistant interior glue which must withstand the bond test described in W.D.M.A. I.S. 1A-97 T.M. 6 specifications. Polyvinyl Acetate (PVA) Type I by special request. Type I adhesive is a waterproof glue and must withstand the bond test described in W.D.M.A. I.S. 1A-97 6 specifications.

FACTORY PREFINISH: These doors are prefinished in an in-plant environment by skilled personnel, eliminating all field finishing problems.

2 standard polyurethane paint finishes: (OP-6) White 2071 and L4000. We can custom color-match your choice of paint.

PRIMING: All doors are primed white as standard. Custom colors by special request. An equal application is applied to stiles. Top and bottom rails are clear-coated. Priming is not a sealer. Doors must receive paint manufacturer's recommended sealer coats applied equally to all 6 sides of doors.

MACHINING: We will machine your doors to almost any hardware specifications. In addition, by special request, we offer **coordination service**. Supply us with approved door, frame, and hardware schedules and all templates, and we will complete all machining information on our machining sheets. There is a charge for this service and it will extend lead-times.

MOPAK: Mopak is a tough, transparent polyethylene film protecting the door from scratches, dust, and handling marks, standard on all prefinished doors. Available by special request on unfinished doors.

LIMITED WARRANTY: One year standard. Two-year, Five-year, and Lifetime Warranties available by special request.

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